

Required Tools:

Allen Wrenches: 1/8th and 9/32nd
Phillips Screwdriver



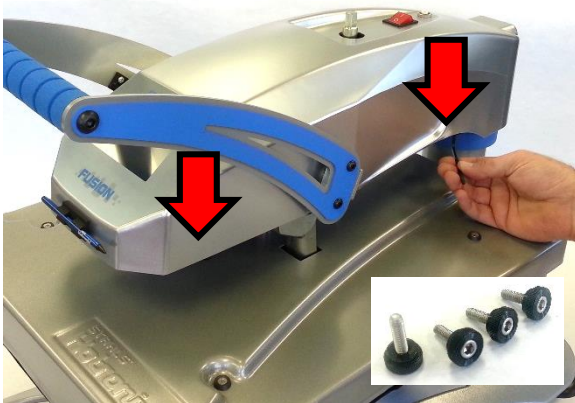
CAUTION: Detach power cord before proceeding



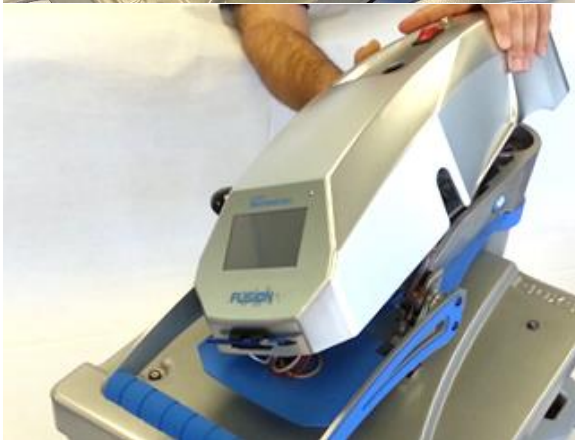
Lower heater but do not lock into place, such that it rests gently on lower platen



Use 1/8th" Allen Wrench to loosen
set screw in shaft of pressure
adjustment knob and remove knob



Remove 4 #8-32 x 1/2" Thumb Screws (right 2
shown) from underside of control housing
using 9/32" Allen Wrench



Lift off control housing and lay it gently
on left side of press



Take note of each wire on your inlet.
To start, we will focus on the green
and yellow wire, which is your ground
wire.



This is the where the ground wire mounts
to. Unscrew the wire from your adjustment
casting. This will allow you to greater
freedom of movement with your control
housing.



Next, we will be unscrewing your breaker wires. Using your Phillips screwdriver, unscrew the black wire from the circuit breaker.



Afterwards, using your Phillips screwdriver, remove the white wire from the circuit breaker.



Unscrew the inlet. Note that each side features a locknut washer and will require you to hold them in order to remove properly. See below.



Pull wires through the back of the press.
Discard the inlet and prepare the new inlet and wires.



Feed the new inlet wires through the opening in the back.



Reversing the steps, screw the inlet back in. Note again that each side features a locknut washer and will require you to hold them in order to attach properly. See below.





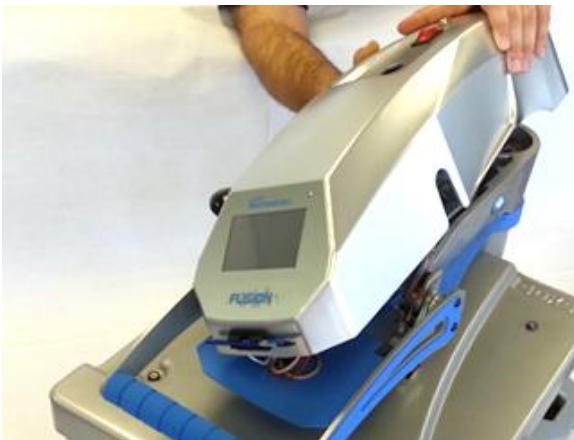
Continuing to reverse our steps, we will be screwing in your new breaker wires. Using your Phillips screwdriver, screw the black wire into the circuit breaker.



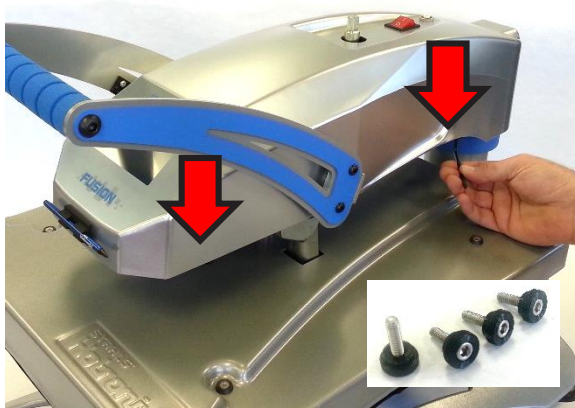
Afterwards, using your Phillips screwdriver, screw the white wire to the circuit breaker.



Screw the ground wire to your adjustment casting.



Gently place control housing back to the top of the press. It may require some maneuvering for the housing to shift in the correct position.



Insert 4 #8-32 x 1/2" Thumb Screws (right 2 shown), tightening with 9/32" Allen Wrench



Attach Pressure Adjustment Knob, aligning set screw with flat of shaft and tightening with 1/8th Allen Wrench



Raise handle into open position, plug in press
and turn ON to verify proper operation